

# Assun Motor

## Product Manual



For Brushless DC Motor

of

AM-BD3260AN Series

1<sup>st</sup> edition. October, 2019.

All Rights Reserved

Assun Motor Inc.

Assun Motor Pte Ltd

Shenzhen Zhengyuan Motor Co., Ltd

---

# Contents

Assun Motor.....	1
Product Manual.....	1
1. About the Manual.....	3
1.1 Validity of This Document .....	3
1.2 Using This Document.....	3
1.3 Definition of Terms .....	4
1.4 Definition of Symbols.....	4
2. Product Safety.....	5
2.1 Intended Product Usage .....	5
2.2 Product Usage Safety .....	5
2.3 Product Disposal/Recycling .....	7
3. Product Series Information.....	8
3.1 Product Series Structure Introduction.....	8
3.2 Product Model Information .....	9
3.3 Product Series Internal Driver Information.....	10
4. Product Function and Usage .....	11
4.1 Motor Installation and Power Connection.....	11
4.2 PWM Speed Control.....	11
4.3 CW/CCW Control .....	12
4.4 Brake Control.....	12
4.5 Rotating Speed Signal .....	12
5. Maintenance.....	13
Appendix .....	13
Appendix 1. Series Product Parameters .....	13
Appendix 2. Specified Product Drawing and Parameters .....	13
Contact.....	14

# 1. About the Manual

## 1.1 Validity of This Document

The product manual document here is used for AM-BD3260AN series product by Assun Motor which is direct current brushless motor with integrated driver. The manual has made detailed description to the safety and functional usage of this motor product series. It helps the professional user to install and connect the motor, and also guide the user in relevant control function usage.

All data in this manual are based on the actual manufacturing and standard testing condition of AM-BD3260AN series product. Standard testing condition is when the motor installed horizontally and environment temperature is 25°C.

For relevant parameter summaries of the product series, please refer to Appendix 1 “Product Series Parameters”; For specified standard model or customized model, please refer to Appendix 2 “Detailed Product Drawing and Parameter”.

## 1.2 Using This Document

Please read this document carefully before install and set-up the product. Please pay extra attention to the second chapter “Product Safety”, and strictly follow the warnings and instructions.

Please retain this document throughout the entire working life of the product, and keep the document accessible to the operating and, if necessary, maintenance personnel at all times.

Pass a copy of this document on to any subsequent owner or user of the product.

## 1.3 Definition of Terms

Term	Meaning
PWM	Pulse Width Modulation
CW/CCW	Clockwise/Counter Clockwise
FG Pulse	Frequency Generator Pulse
VIL/VIH	Voltage Input Low / Voltage Input High
Pin	Control Function Connect Pin
Cable	Power Connection Cable
GND	Ground / Negative Pole
Vcc	Direct Current Voltage
RPM	Revolution per Minute

## 1.4 Definition of Symbols



Caution! Hazard to persons. Disregard may lead to injury.



Warning! Improper operation will cause product damage.



Caution! Hazardous due to hot surface. Disregard may lead to burns.

## 2. Product Safety

### 2.1 Intended Product Usage

The Assun Motor AM-BD3260AN series integrated driver DC brushless motor product, which we are describing here in this manual, are used for rotating power output under rated DC supply. It is suitable for multi-types of DC driving systems, such as high-speed centrifuge equipment, automation system actuators and many other precision driving systems. The driver is integrated inside the motor, and functions such as PWM speed control, CW/CCW direction change, RPM output and Brake can be achieved after connection with a suitable controller.

The product must be properly installed when in use, and shall be operated in an environment with good heat dissipation conditions. In normal installation condition, when the operational parameters have not exceeded the maximum continuous values, winding temperature must be maintained below 85°C. The product can be used alone or coupled to a gearbox to achieve ideal output torque and RPM.

The product is not suitable for operation in environments with high humid or excessive dust. During the operation, please follow the parameter limits in the appendices to adjust the power supply and running state, so as to achieve the optimum operational output and longest product lifetime.

For usage of product in special environment, please contact our local sales or service staff for consultancy and get the relevant advice or customized service.

This product is NOT SUITABLE for applications where the failure of the product could result in the death of an individual or group of individuals.

### 2.2 Product Usage Safety



The product is a high-speed rotating device. Please make sure the product is properly mounted before commencement of operation to prevent potential hazards to people or equipment. Please refer to Chapter 4.1 of this manual for further installation guidance.



Motor surface temperature could be high after long term operation. Please exercise caution when touching or handling the product.



Power supply must be filtered DC. The input voltage shall be within the rated value for normal operation. Voltage cannot be lower than 10V for lower voltage operation. Voltage cannot exceed the rated value for long term operation and shall be always under 28V.



**Power supply connection must be strictly according to the designated positive and negative polarity. If the power supply is reversed, it will seriously damage the internal driver and lead to malfunction of the motor. Red cable from motor shall connect to the positive of power supply, blue cable from motor shall connect to the negative of power supply. For detailed power connection guidance, refer to Chapter 4.1.**



Please install the motor in an environment with good heat sinking and/or ventilation. Inadequate heat dissipation will lead to the motor winding temperature exceeding the limit of 85°C and will cause thermal damage to the internal electronic parts and winding, resulting in motor malfunction and/or failure.



Please use the motor according to the parameter limits in the appendix, otherwise it may cause the motor to be exceed current limits or overheat, which could lead to irreversible damage to the motor.



The motor is not suitable for operating in high humid and dusty environments. High humidity or excessive dust concentration could lower the motor performance and shorten the motor lifetime.



The product is a precision Brushless DC motor with sensitive internal electronic components. Please do not personally disassemble the product.

## **2.3 Product Disposal/Recycling**

This series of motor products is manufactured with multiple types of metals, alloy materials, chemical adhesives and lubricants. Please dispose it properly as recyclable material. For a detailed product material listing please refer to Chapter 3.1.

## 3. Product Series Information

### 3.1 Product Series Structure Introduction

AM-BD3260AN series products is a series of precision DC brushless motors with integrated driver and inner rotating rotor. Case diameter is  $\phi 32\text{mm}$ , case length is 60mm, rated power is 23-29W, with a net weight of approximately 240g. For detailed series information and parameters please refer to Appendix 1.

The series product is inner rotor brushless dc motor, relying on the internal driver electronics to energize the stator winding in sequence to make the magnetic poles rotate and thus attract the permanent magnetic rotors to rotate in synchronization. The product's basic structure is depicted in illustration 1.

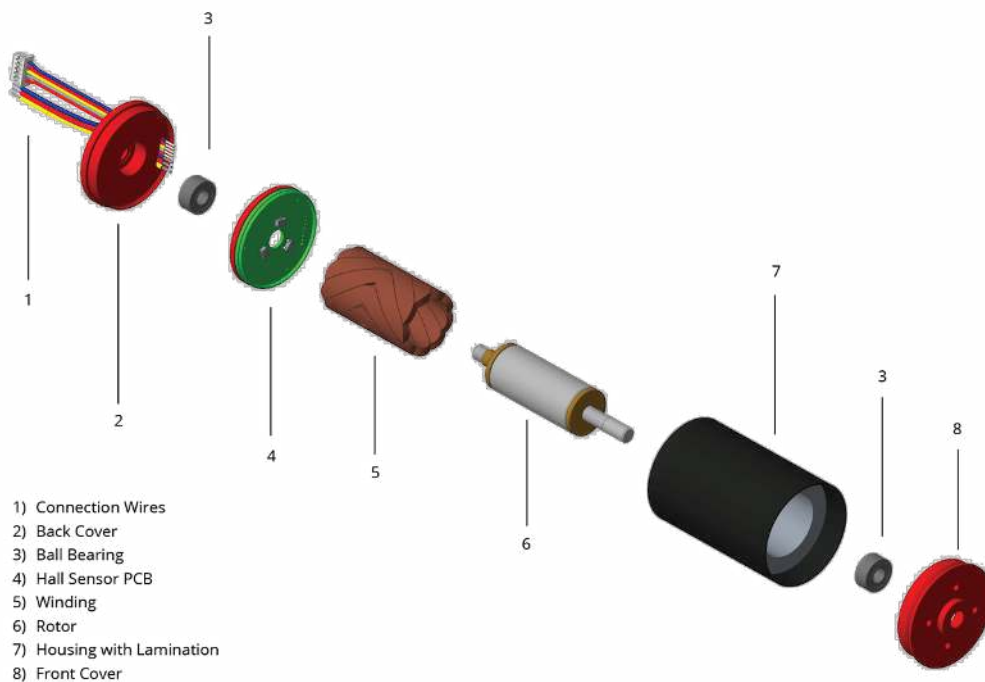


Illustration 1. Exploded Product View



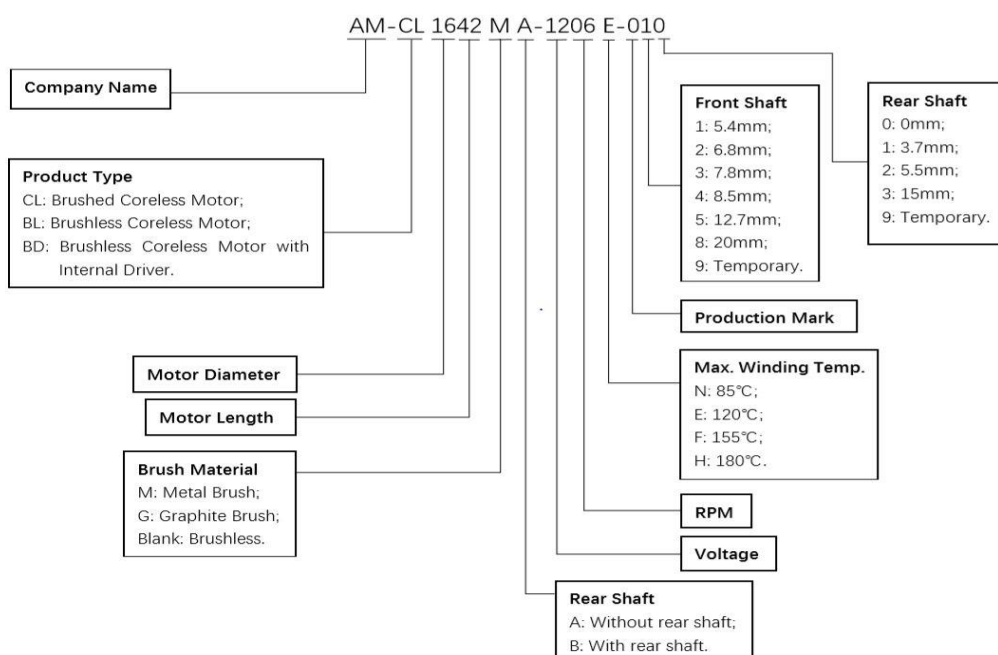
This series of product are manufactured using materials using multi-types of metal, alloy material and chemical products. Specific material usage as shown in Table 1.

**Table 1. Product Material Matrix**

<b>Components</b>	End Cover	Winding	Bearing	Rotor Magnet	Rotor Shaft	Housing	Cable Core
<b>Material</b>	Stainless Steel	Copper	Stainless Steel	Sintered NdFeB	Stainless Steel	Aluminum Alloy	Copper
<b>Components</b>	Cable Insulation	PCB Board	PCB Circuit	Glue	Grease	Cushion	Other Materials
<b>Material</b>	Plastic (Teflon)	Glass Fiber & Copper	Copper	Epoxy Resin	Fluorine Grease	Stainless Steel	Precious Metals; Silicon.

### 3.2 Product Model Information

To make it convenient for the customer to choose a specific part number or model and understand the part number methodology, please refer below in Illustration 2 the explanation for model number composition principle.



**Illustration 2. Part Number Nomenclature**

Customers can choose suitable products based on their types and characteristics shown in the part number methodology. If products with special characteristics are required, please contact our regional sales person for customized service.

### 3.3 Product Series Internal Driver Information

**Table 2. AM-BD3260AN Series Product Internal Driver Information**

Model	(.....) - 1212	(.....) - 1208	(.....) - 2413	(.....) - 2409	(.....) - 2408	(.....) - 2407
Input Voltage (V)	10-28 (额定12)	10-28 (额定12)	10-28 (额定24)	10-28 (额定24)	10-28 (额定24)	10-28 (额定24)
Max. Cont. Current (mA)	2900	2800	1400	1400	1300	1200
Max. Operation Temp.	85°C	85°C	85°C	85°C	85°C	85°C
Storage Temp.	0~45°C	0~45°C	0~45°C	0~45°C	0~45°C	0~45°C
Operation Humidity	≤85%	≤85%	≤85%	≤85%	≤85%	≤85%
Protective Features	Over-Current Protection	Over-Current Protection	Over-Current Protection	Over-Current Protection	Over-Current Protection	Over-Current Protection

## 4. Product Function and Usage


The Product Series has five control pins and two power supply cables.

Five control pins are control ground (Pin 1, red), motor rotating speed signal (Pin 2, black), CW/CCW control (Pin 3, yellow), PWM speed control (Pin 4, red), brake control (Pin 5, black). When the motor is connected to a controller, the controller voltage shall be set that the low voltage input to be 0-0.8V and high voltage input to be 2.2-5V.

Two power cables are red cable (connect to power supply positive) and blue cable (connect to power supply negative).


### 4.1 Motor Installation and Power Connection

Motor must be properly and securely mounted., typically utilizing the treaded holes in the front cover to fix the motor. It will be proposed to install the motor to metal parts, or installed in well ventilated environments for better heat dissipation.

 There are two AWG20# power cables, one is red cable that should be connected to the positive of power supply, the other is blue cable which should be connected to the negative of power supply. The power connection must obey the indication above. If the power supply is inadvertently reversed, it will seriously damage the internal driver causing malfunction of the motor.

### 4.2 PWM Speed Control

Pin 4 is for PWM speed control connection. When motor connected to the controller, this pin is used for motor speed control. In the controller setting, PWM frequency shall be 20-25 KHz. The percentage of low input voltage is regarded as the duty ratio. The higher the duty cycle, the higher the motor rotating speed will be. When duty cycle reaches 100% (meaning all low voltage signal), the motor reaches its top speed. When the duty cycle is lower than 5%, the motor will stop running.

 Note: Please avoid to set the duty cycle below 5%. When the duty cycle is needed to be lower than 5%, please set it directly to 0%.

When motor is not connected to the controller, pin 4 loses its function of speed control. When the pin is not connected, the motor will never run. If need the motor to run without controller, then we need to connect the PWM control (Pin 4) with the control ground (Pin 1). When


pin 4 and pin 1 are connected, it is same as duty cycle command has reached 100%, the motor will run its maximum speed, and the speed will vary with the power supply voltage and the load on the motor.

### 4.3 CW/CCW Control

Pin 3 is for rotation control. Clockwise and counter clockwise rotation of the motor shaft is defined when looking from the front shaft side, looking down on the mounting surface.

When motor connected to the controller, if the voltage input from the controller is low, then the motor rotates clockwise. If the voltage input from the controller is high, then motor rotates counter-clockwise.


When motor is not connected to the controller or pin 3 is not connected, motor will default and rotate counter-clockwise.

 **CAUTION!** Do not reverse the motor direction while the motor is rotating! It is highly recommended to stop the motor before reversing motor rotational direction.

### 4.4 Brake Control

Pin 5 is for motor brake control. When pin 5 is connected to controller, the motor will brake if controller voltage input is low, and motor will run free when controller input voltage is high.

When pin 5 not connected to controller, the motor will default run free.

 **Note:** When use the brake function, motor power supply voltage will rise due to the motor's back emf adding to the supply voltage, . For this series of product, Voltage shall not exceed 28V. User shall test and adjust the speed for motor to start braking based on the specified load condition. If the voltage goes too high when braking, please set the motor to start braking in a lower speed to protect the motor and electronics.

### 4.5 Rotating Speed Signal

Pin 2 is for output of Frequency Generator Pulse which indicates the motor rotating speed. Motor speed output signal is three pulses/revolution. The pulse is 5V, 50% duty ratio, and current is below 2mA.

## **5. Maintenance**

The product series is maintenance free, please do not disassemble in person. There are no repairable components inside the motor. Regarding any quality issue or maintenance needs, please contact our regional service person for relevant technical support.

Ignoring this warning will void the warranty.

## **Appendix**

### **Appendix 1. Series Product Parameters**

### **Appendix 2. Specified Product Drawing and Parameters**

## Contact

### Singapore

Tel: +65 6532-5243

Email: [info@assunmotor.com](mailto:info@assunmotor.com)

Add: #06-05, 1092 Lower Delta Road. Singapore 169203.

### China

Tel: +86 755-8368-8818

Email: [info@assunmotor.com](mailto:info@assunmotor.com)

Add: 7<sup>th</sup> Floor, Blk 6, Yongping Industrial Area, 9 Tongfu Road. Shenzhen, P.R.China.

### USA

Tel: +1 760-451-2723

Email: [beauche@roadrunner.com](mailto:beauche@roadrunner.com)

Add: Suit F208, 6370 Lusk Boulevard San Diego, CA 92121-2760 USA